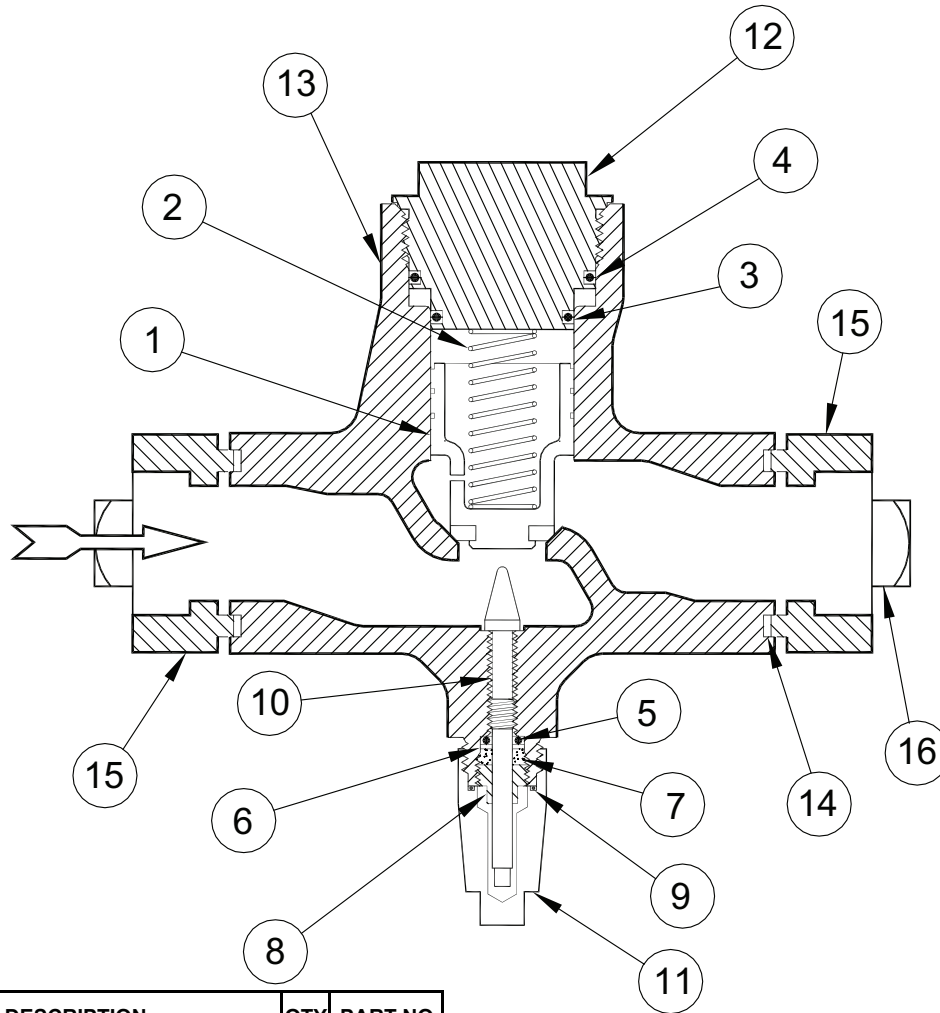


# HCK1 PARTS LIST

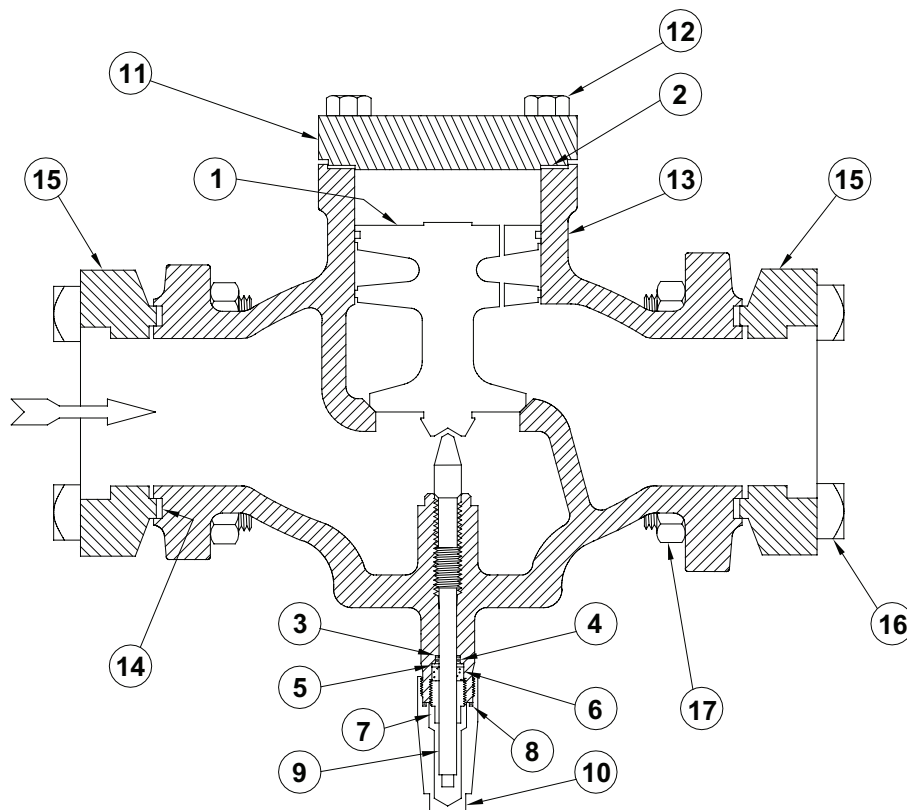
3/4" thru 1-1/4" (20 mm thru 32 mm)



| ITEM | DESCRIPTION                        | QTY | PART NO        |
|------|------------------------------------|-----|----------------|
|      | <b>Piston/Seat Kit 3/4"</b>        |     | <b>70-1019</b> |
|      | <b>Piston/Seat Kit 1"</b>          |     | <b>70-1020</b> |
|      | <b>Piston/Seat Kit 1-1/4"</b>      |     | <b>70-1021</b> |
|      | <i>Above kits consist of:</i>      |     |                |
| 1a   | Piston/Seat 3/4"                   | 1   | 70-0166        |
| 1b   | Piston/Seat 1"                     | 1   | 70-0163        |
| 1c   | Piston/Seat 1-1/4"                 | 1   | 70-0167        |
| 2    | Closing Spring                     | 1   | 70-0155        |
| 3    | Cover O-Ring, Lower                | 1   | 70-0130        |
| 4    | Cover O-Ring, Upper                | 1   | 70-0131        |
|      | <b>Gasket Kit 3/4", 1", 1-1/4"</b> |     | <b>70-1017</b> |
|      | <i>Above kit consists of:</i>      |     |                |
| 3    | Cover O-Ring, Lower                | 1   | 70-0130        |
| 4    | Cover O-Ring, Upper                | 1   | 70-0131        |
| 5    | Stem O-Ring                        | 1   | 70-0010        |
| 6    | Stem Washer                        | 1   | 70-0026        |
| 7    | Packing                            | 1   | 70-0025        |
| 8    | Packing Nut                        | 1   | 70-0019        |
| 9    | Seal Cap O-Ring                    | 1   | 70-0011        |
| 14   | Flange Gasket                      | 2   | 70-0132        |
| 11   | Seal Cap                           | 1   | 50-0411        |
| 9    | Seal Cap O-Ring                    | 1   | 70-0011        |
| 10   | Stem                               | 1   | 70-0128        |
| 12   | Cover                              | 1   | 70-0307        |
| 13a  | Body 3/4", 1"                      | 1   | 70-0369        |
| 13b  | Body 1-1/4"                        | 1   | 70-0369        |
| 15   | Flange (various)                   | 2   | FACTORY        |
| 16   | Bolt (5/8"-11x2-3/4")              | 4   | 70-0339        |
| 17   | Nut (5/8"-11)                      | 4   | 70-0136        |

# HCK1 PARTS LIST

1-1/2" thru 4" (40 mm thru 100 mm)

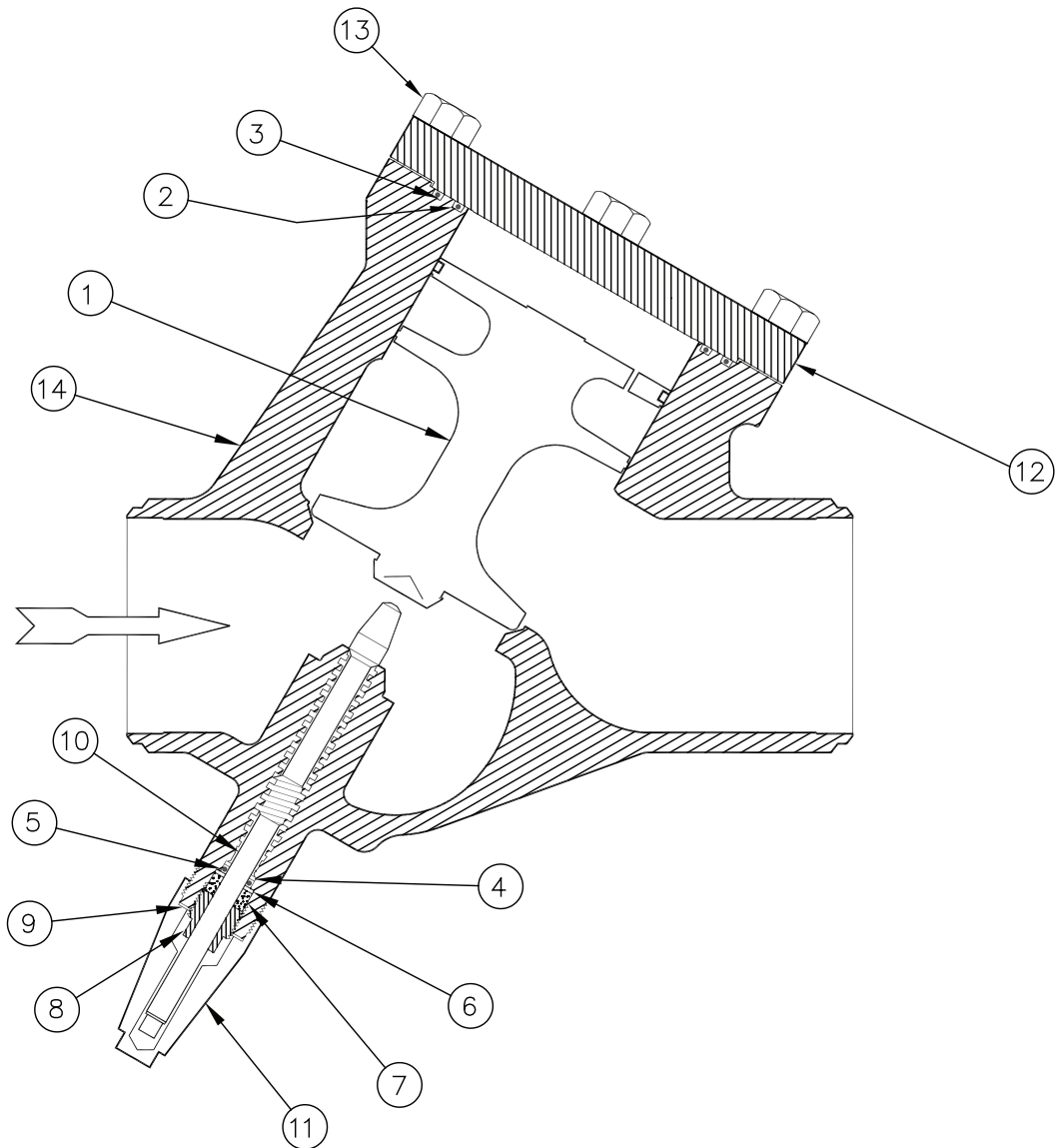


| ITEM | DESCRIPTION                         | QTY | PART NO        |
|------|-------------------------------------|-----|----------------|
|      | <b>Piston/Seat Kit 1-1/2", 2"</b>   |     | <b>75-1065</b> |
|      | <b>Piston/Seat Kit 2-1/2", 3"</b>   |     | <b>75-1066</b> |
|      | <b>Piston/Seat Kit 4"</b>           |     | <b>75-1067</b> |
|      | <i>Above kits consist of:</i>       |     |                |
| 1a   | Piston/Seat 1-1/2", 2"              | 1   | 75-0282        |
| 1b   | Piston/Seat 2-1/2", 3"              | 1   | 75-0281        |
| 1c   | Piston/Seat 4"                      | 1   | 75-0244        |
| 2a   | Cover Gasket 1-1/2", 2"             | 1   | 75-0196        |
| 2b   | Cover Gasket 2-1/2", 3"             | 1   | 75-0128        |
| 2c   | Cover Gasket 4"                     | 1   | 75-0234        |
|      | <b>Gasket Kit 1-1/2", 2"</b>        |     | <b>75-1007</b> |
|      | <b>Gasket Kit 2-1/2"</b>            |     | <b>75-1008</b> |
|      | <b>Gasket Kit 3"</b>                |     | <b>75-1009</b> |
|      | <b>Gasket Kit 4"</b>                |     | <b>75-1017</b> |
|      | <i>Above kit consists of:</i>       |     |                |
| 2a   | Cover Gasket 1-1/2", 2"             | 1   | 75-0196        |
| 2b   | Cover Gasket 2-1/2", 3"             | 1   | 75-0128        |
| 2c   | Cover Gasket 4"                     | 1   | 75-0234        |
| 3a   | Back-up Washer 1-1/2",2",2-1/2",3"  | 1   | 75-0245        |
| 3b   | Back-up Washer 4"                   | 1   | 50-0351        |
| 4a   | Stem O-Ring 1-1/2",2",2-1/2",3"     | 1   | 50-0179        |
| 4b   | Stem O-Ring 4"                      | 1   | 50-0253        |
| 5a   | Stem Washer 1-1/2",2",2-1/2",3"     | 1   | 50-0046        |
| 5b   | Stem Washer 4"                      | 1   | 50-0247        |
| 6a   | Packing 1-1/2",2",2-1/2",3"         | 1   | 50-0045        |
| 6b   | Packing 4"                          | 1   | 50-0248        |
| 7a   | Packing Nut 1-1/2",2",2-1/2",3"     | 1   | 50-0013        |
| 7b   | Packing Nut 4"                      | 1   | 50-0251        |
| 8a   | Seal Cap O-Ring 1-1/2",2",2-1/2",3" | 1   | 50-0432        |
| 8b   | Seal Cap Gasket 4"                  | 1   | 50-0270        |
| 14a  | Flange Gasket 1-1/2", 2"            | 2   | 75-0138        |
| 14b  | Flange Gasket 2-1/2"                | 2   | 75-0125        |
| 14c  | Flange Gasket 3"                    | 2   | 75-0137        |
| 14d  | Flange Gasket 4"                    | 2   | 75-0253        |

| ITEM | DESCRIPTION                           | QTY | PART NO |
|------|---------------------------------------|-----|---------|
| 9a   | Stem 1-1/2", 2", 2-1/2"               | 1   | 75-0118 |
| 9b   | Stem 3"                               | 1   | 75-0135 |
| 9c   | Stem 4"                               | 1   | 75-0242 |
| 10a  | Seal Cap 1-1/2",2",2-1/2",3"          | 1   | 75-0139 |
| 10b  | Seal Cap 4"                           | 1   | 50-0260 |
| 11a  | Cover 1-1/2", 2"                      | 1   | 75-0107 |
| 11b  | Cover 2-1/2", 3"                      | 1   | 75-0121 |
| 11c  | Cover 4"                              | 1   | 75-0243 |
| 12a  | Cover Bolts 1-1/2", 2"                | 4   | 75-0175 |
| 12b  | Cover Bolts 2-1/2", 3"                | 4   | 65-0057 |
| 12c  | Cover Bolts 4"                        | 4   | 75-0291 |
| 13a  | Body 1-1/2"                           | 1   | 75-0197 |
| 13b  | Body 2"                               | 1   | 75-0197 |
| 13c  | Body 2-1/2"                           | 1   | 75-0221 |
| 13d  | Body 3"                               | 1   | 75-0198 |
| 13e  | Body 4"                               | 1   | 75-0238 |
| 15   | Flange (various)                      | 2   | FACTORY |
| 16a  | Flange Bolt 1-1/2",2"(5/8"-11x3-1/4") | 8   | 70-0135 |
| 16b  | Flange Bolt 2-1/2",3"(3/4"-10x3-3/4") | 8   | 75-0202 |
| 16c  | Flange Bolt 4"(7/8"-9x4")             | 8   | 75-0279 |
| 17a  | Flange Nut 1-1/2",2"(5/8"-11)         | 8   | 70-0136 |
| 17b  | Flange Nut 2-1/2",3"(3/4"-10)         | 8   | 75-0210 |
| 17c  | Flange Nut 4"(7/8"-9)                 | 8   | 75-0280 |

# HCK1W PARTS LIST

5" & 6" (125 mm thru 150 mm)



| ITEM | DESCRIPTION                  | QTY | PART NO |
|------|------------------------------|-----|---------|
| 1    | Piston/Seat Kit 5" & 6"      | 1   | 75-1135 |
| 2    | Cover O-Ring, Inner, 5" & 6" | 1   | 75-0605 |
| 3    | Cover O-Ring, Outer 5" & 6"  | 1   | 75-0606 |
| 4    | Back-up Washer               | 1   | 50-0324 |
| 5    | Stem Seal O-Ring             | 1   | 50-0293 |
| 6    | Stem Washer                  | 1   | 50-0299 |
| 7    | Packing                      | 1   | 50-0290 |
| 8    | Packing Nut                  | 1   | 50-0292 |
| 9    | Seal Cap Gasket              | 1   | 50-0315 |
| 10   | Stem                         | 1   | 75-0584 |
| 11   | Seal Cap                     | 1   | 50-0304 |
| 12   | Cover                        | 1   | 75-0583 |
| 13   | Cover Bolts                  | 4   | 75-0604 |
| 14a  | Body 5"                      | 1   | 75-0638 |
| 14b  | Body 6"                      | 1   | 75-0639 |