

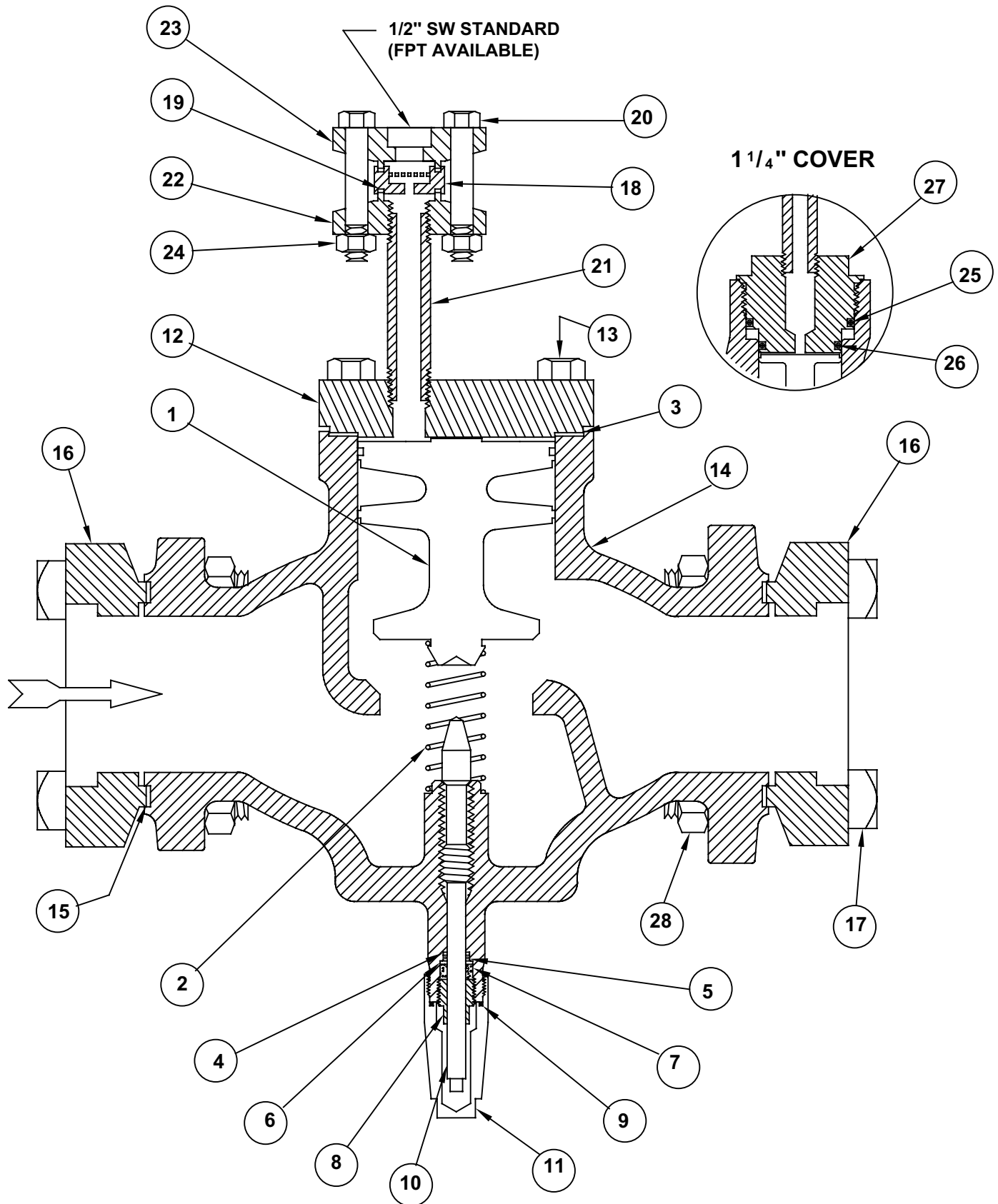
HCK2 PARTS LIST

1-1/4" thru 4" (32 mm thru 100 mm)

ITEM	DESCRIPTION	QTY	PART NO
	Piston/Seat Kit 1-1/4"		75-1057
	Piston/Seat Kit 1-1/2"		75-1073
	Piston/Seat Kit 2"		75-1004
	Piston/Seat Kit 2-1/2"		75-1005
	Piston/Seat Kit 3"		75-1006
	Piston/Seat Kit 4"		75-1018
	<i>Above kits consist of:</i>		
1a	Piston/Seat 1-1/4"	1	75-0486
1b	Piston/Seat 1-1/2"	1	75-0597
1c	Piston/Seat 2"	1	75-0282
1d	Piston/Seat 2-1/2", 3"	1	75-0281
1e	Piston/Seat 4"	1	75-0244
2a	Spring 1-1/4"	1	75-0446
2b	Spring 1-1/2", 2"	1	75-0130
2c	Spring 2-1/2"	1	75-0131
2d	Spring 3"	1	75-0195
2e	Spring 4"	1	75-0240
25	Upper Body O-Ring (1-1/4" only)	1	75-0131
26	Lower Body O-Ring (1-1/4" only)	1	75-0130
3a	Cover Gasket 1-1/2", 2"	1	75-0196
3b	Cover Gasket 2-1/2", 3"	1	75-0128
3c	Cover Gasket 4"	1	75-0234
20	Disc Strainer Flange Gasket	2	70-0065
	Gasket Kit 1-1/4"		75-1056
	Gasket Kit 1-1/2", 2"		75-1007
	Gasket Kit 2-1/2"		75-1008
	Gasket Kit 3"		75-1009
	Gasket Kit 4"		75-1017
	<i>Above kits consist of:</i>		
25	Upper Body O-Ring (1-1/4" only)	1	70-0131
26	Lower Body O-Ring (1-1/4" only)	1	70-0130
3a	Cover Gasket 1-1/2", 2"	1	75-0196
3b	Cover Gasket 2-1/2", 3"	1	75-0128
3c	Cover Gasket 4"	1	75-0234
4a	Back-up Washer 1-1/2", 2", 2-1/2", 3"	1	75-0245
4b	Back-up Washer 4"	1	50-0351
5a	Stem O-Ring 1-1/4"	1	70-0010
5b	Stem O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0179
5c	Stem O-Ring 4"	1	50-0253
6a	Stem Washer 1-1/4"	1	70-0026
6b	Stem Washer 1-1/2", 2", 2-1/2", 3"	1	50-0046
6c	Stem Washer 4"	1	50-0247
7a	Packing 1-1/4"	1	70-0025
7b	Packing 1-1/2", 2", 2-1/2", 3"	1	50-0045
7c	Packing 4"	1	50-0248
8a	Packing Nut 1-1/4"	1	70-0499
8b	Packing Nut 1-1/2", 2", 2-1/2", 3"	1	50-0013
8c	Packing Nut 4"	1	50-0251
9a	Seal Cap O-Ring 1-1/4"	1	70-0011
9b	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0432
9c	Seal Cap Gasket 4"	1	50-0270
20	Disc Strainer Flange Gasket	2	70-0065
15a	Flange Gasket 1-1/4"	2	70-0132
15b	Flange Gasket 1-1/2", 2"	2	75-0138
15c	Flange Gasket 2-1/2"	2	75-0125
15d	Flange Gasket 3"	2	75-0137
15e	Flange Gasket 4"	2	75-0253

ITEM	DESCRIPTION	QTY	PART NO
	Stem Kit 1-1/4"		75-1425
	Stem Kit 1-1/2", 2"		75-1010
	Stem Kit 2-1/2"		75-1011
	Stem Kit 3"		75-1012
	Stem Kit 4"		75-1013
	<i>Above kits consist of:</i>		
10a	Stem 1-1/4"	1	75-0506
10b	Stem 1-1/2", 2"	1	75-0118
10c	Stem 2-1/2"	1	75-0118
10d	Stem 3"	1	75-0135
10e	Stem 4"	1	75-0242
	Gasket Kit 1-1/4"	1	75-1056
	Gasket Kit 1-1/2", 2"	1	75-1007
	Gasket Kit 2-1/2"	1	75-1008
	Gasket Kit 3"	1	75-1009
	Gasket Kit 4"	1	75-1017
	Seal Cap Kit 1-1/4"		75-1023
	Seal Cap Kit 1-1/2", 2", 2-1/2", 3"		75-1014
	Seal Cap Kit 4"		75-1027
	<i>Above kits consist of:</i>		
11a	Seal Cap 1-1/4"	1	50-0411
11b	Seal Cap 1-1/2", 2", 2-1/2", 3"	1	75-0139
11c	Seal Cap 4"	1	50-0260
9a	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	75-0011
9b	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0432
9c	Seal Cap Gasket 4"	4	50-0270
	Disc Strainer/Orifice Kit		75-1422
	<i>Above kits consist of:</i>		
18	Disc Strainer Orifice Assembly	1	78-0065
19	Disc Strainer Flange Gasket	2	70-0065
20	Disc Strainer Flange Bolt	2	70-0054
21	Nipple (1/2" x 3.5")	1	75-0677
22	Disc Strainer Flange 1/2" SW	1	70-0238
23	Disc Strainer Flange 1/2" FPT	1	70-0023
24	Disc Strainer Flange Nut	2	70-0055
27	Cover 1-1/4"	1	78-0065
12a	Cover Kit 1-1/2", 2"	1	70-0065
12b	Cover 2-1/2", 2"	1	75-0677
12c	Cover Kit 4"	1	75-0238
14	Body	1	N/A
16	Flange (FPT, SW, WN, ODS)	2	FACTORY
17a	Flange Bolt 1-1/4"	8	78-0065
17b	Flange Bolt 1-1/2", 2"	8	70-0065
17c	Flange Bolt 2-1/2", 3"	8	75-0677
17d	Flange Bolt 4"	8	75-0238
28a	Flange Nut 1-1/4", 1-1/2", 2"	8	
28b	Flange Nut 2-1/2", 3" (3/4"-10)	8	70-0055
28c	Flange Nut 4" (7/8"-9)	8	70-0054

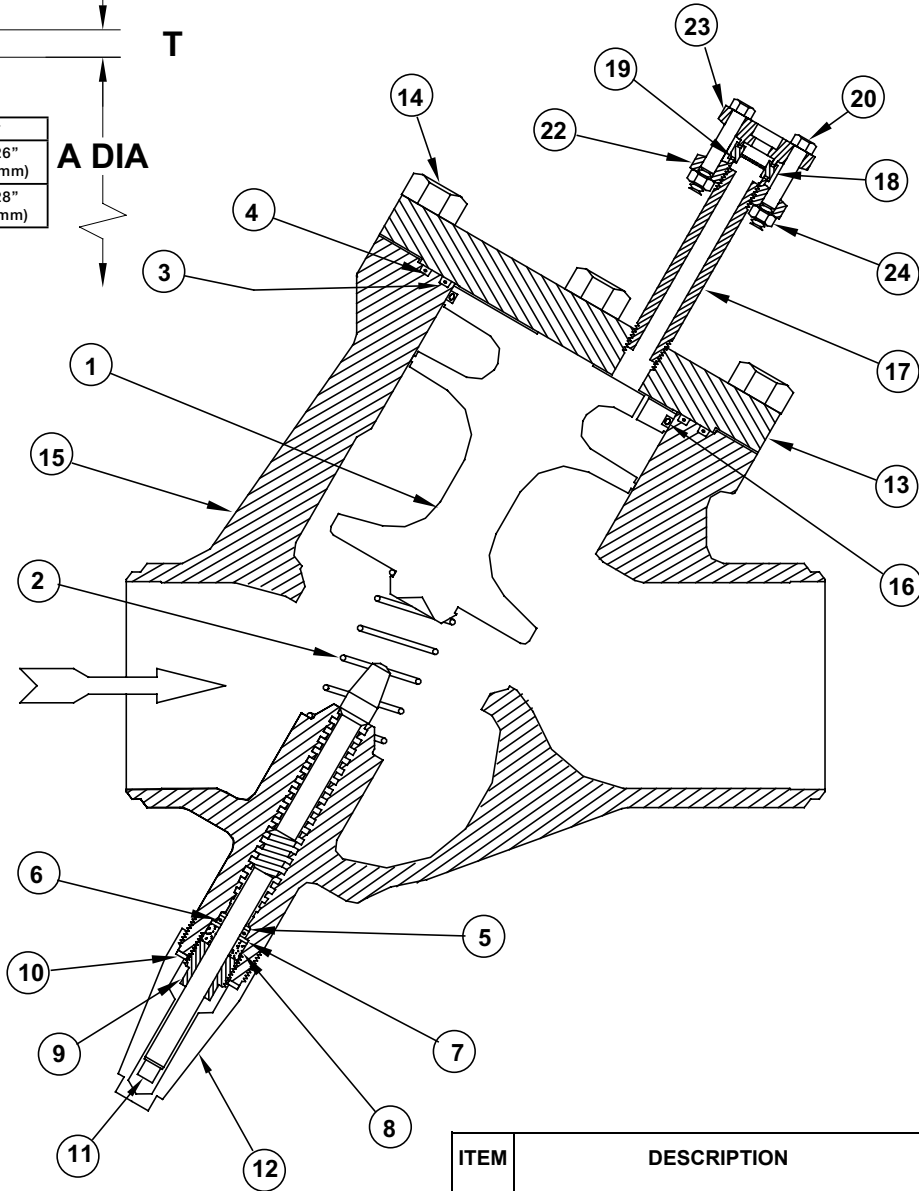
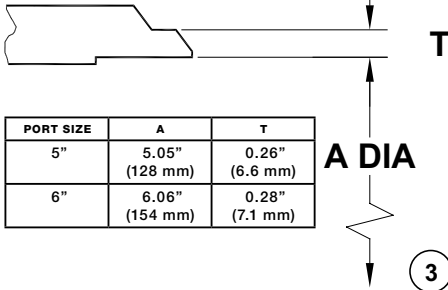
HCK2 PARTS LIST 1-1/4" thru 4" (32 mm thru 100 mm)



HCK2W PARTS LIST

5" & 6" (125 mm thru 150 mm)

WELD END DIMENSIONS 5" & 6"



ITEM	DESCRIPTION	QTY	PART NO
	Gasket Kit 5",6"		75-1111
	<i>Above kits consist of:</i>		
3	Cover O-Ring, Inner	1	75-0656
4	Cover O-Ring, Outer	1	75-0606
5	Back-up Washer	1	50-0324
6	Stem Seal O-Ring	1	50-0293
7	Stem Washer	1	50-0299
8	Packing	1	50-0290
9	Packing Nut	1	50-0292
10	Seal Cap Gasket	1	50-0315
	Piston/Seat Kit 5",6"		75-1109
	<i>Above kits consist of:</i>		
1	Piston/Seat, sealed	1	N/A
3	Cover O-Ring, Inner	1	75-0605
4	Cover O-Ring, Outer	1	75-0606
2	Spring	1	75-0600

ITEM	DESCRIPTION	QTY	PART NO
	Stem Kit 5"6"		75-1423
	<i>Above kits consist of:</i>		
11	Stem	1	75-0584
	Gasket Kit	1	75-1111
	Seal Cap Kit 5",6"		70-1038
	<i>Above kits consist of:</i>		
12	Seal Cap	1	50-0304
10	Seal Cap Gasket		50-0315
	Disc Strainer Screen Kit		75-1423
	<i>Above kits consist of:</i>		
18	Disc Strainer Screen	1	78-0049
19	Assembly Disc Strainer Flange	2	70-0065
20	Gasket Disc Strainer Flange	2	70-0054
21	Bolt Nipple (3/4" x 6")	1	75-0677
22	Disc Strainer Flange 1/2" SW	1	70-0238
23	Disc Strainer Flange 3/4" FPT	1	70-0024
24	Disc Strainer Flange Nut	2	70-0055
13	Cover 5",6"	1	75-0583
15a	Body 5"	1	N/A
15b	Body 6"	1	N/A