



*HCK5 Gas-Powered Suction Stop Valve*

## INTRODUCTION

These heavy-duty, durable, ductile iron or cast steel body, gas-powered suction stop valves are designed to control the flow of refrigerant in large industrial and commercial applications. They remain normally open via a spring and require no pressure drop to operate. A single pilot solenoid valve is required to control a higher pressure refrigerant gas which closes these valves during evaporator defrosting. If an electrical power failure occurs during the hot gas step of a defrost cycle, the auxiliary pressure pilot valve will keep main valve seat closed until pressure inside evaporator is reduced to the pressure setting on the pilot.

## APPLICATIONS

These valves are ideally suited for low temperature applications to positively close, during defrost, the following: suction lines, liquid overfeed and flooded evaporator gas return lines, as well as gravity liquid and gas lines. Because they are gas-powered to close, these valves operate reliably even under viscous oil conditions. They meet the requirements for "suction stop valves having delayed main valve opening" when specified. Their rated suction vapor capacities are equal to Hansen type HCK2/HCK2W and therefore are ideal for retrofitting existing valves in the field. These valves are suitable for ammonia, R22, R134a, CO<sub>2</sub> and other approved refrigerants.

## Specifications, Applications, Service Instructions & Parts

**HCK5, HCK5W  
GAS-POWERED  
SUCTION STOP VALVES  
1-1/4" THRU 6" PORT  
(32 mm THRU 150 mm)**

**Flanged  
1-1/4" thru 4"  
FPT, SW, WN, ODS  
for refrigerants**



Canadian Registration

## ADVANTAGES

Unique spool type piston/seats are more resistant to dirt than typical full skirted piston designs. The ductile iron body (5" & 6" are cast steel) is much stronger and tougher than grey iron or "semi-steel" iron. Protective pilot line disc strainers are included. Manual opening stems on both the main and pilot solenoid valves are standard for positive opening during servicing or trouble shooting systems.

## KEY FEATURES

- Strong cast steel or ductile iron body
- Delayed opening in case of power failure
- Standard solenoid coil; no special coil required
- Adjustable opening pressure setting
- No pressure drop required to open
- Tough ductile iron piston
- Easy to install and insulate
- Teflon® piston seal ring
- Durable metal-to-metal seating
- Pilot line strainer and disc strainer/orifice
- Safe Working Pressure 400 psig (27 bar), 600 psig (40 bar) for CO<sub>2</sub>
- Pilot valve assembly included for all sizes

## MATERIAL SPECIFICATIONS

Body: Ductile iron, ASTM A536, 5" & 6": Cast steel.  
 Top Cover: Steel, ASTM A36  
 Piston/Seat: Ductile iron, ASTM A536; 1 1/4" only: stainless steel  
 Piston Seal (5" & 6" only): Teflon®, spring activated  
 Spring: Stainless steel  
 Gaskets: Non-asbestos, graphite composite  
 Stem: Plated steel  
 Stem Seal: O-ring plus graphite composite packing  
 Seal Cap: Steel, zinc chromate plated; 1 1/4" only: glass filled polymer  
 Companion Flanges: Forged steel (1 1/4" to 4"), ASTM 105  
 Safe Working Pressure: 400 psig (27 bar)  
 Operating Temperature: -60°F to +240°F (-50°C to +115°C)

## OPERATION

These HCK5 valves are held normally open by means of a spring. When a high pressure refrigerant gas is introduced to the valve through the pilot line inlet, the piston/seat is forced down, compressing the spring and seating the piston/seat firmly on the valve body taper seat. While the HCK5 is designed to withstand the shock of quick closing, if the noise or system or piping shock is excessive, a lower controlled pilot gas pressure may be advisable.

For opening, the high pressure gas source is interrupted and the defrosted evaporator pressure is reduced via an equalize solenoid valve. Once evaporator pressure is reduced sufficiently (below auxiliary pressure pilot valve setting—typically 10

psig) the remaining high pressure gas is bled-off thru the bleed hole in piston/seat to the outlet side of the valve. The upstream pressure plus the spring causes the valve to open wide.

If power to the pilot solenoid valve is inadvertently interrupted, as during an electrical power failure, the main valve piston/seat will still remain closed for a period of time. This is accomplished by the auxiliary pressure pilot valve utilizing evaporator pressure to continue to supply an adequate amount of pilot pressure to the top of the piston/seat. Eventually, the evaporator defrost pressure will be reduced by temperature and via the constant bleed thru the orifice in the piston/seat; at which time the valve will open wide. This main valve opening consequently occurs at a lower pressure than defrost pressure.

## INSTALLATION

Protect the interior of the valves from dirt and moisture during storage and installation. These valves may be installed upright or on their sides in either a vertical or horizontal line. Arrow on valve body should be in normal direction of refrigerant flow. System should be free of dirt, weld slag, and rust particles. These valves require Hansen HS6 pilot solenoid valve with strainer to control the high pressure gas source to a 2" or smaller HCK5; a 1/2" (13 mm) port Hansen HS8 solenoid valve with strainer is recommended for 2 1/2" and larger valves. (If using a refrigerant liquid for the high pressure source, a Hansen HS9B gas-powered solenoid valve is recommended, instead of the HCK5.) The field installed pilot solenoid valve must be connected upstream of any hot gas defrost solenoid valve and should be located as close as possible to the main valve. This will help maintain full high pressure gas to top of piston/seat and minimize the amount of high pressure gas to be relieved past the piston/seat upon termination of the high pressure source. An integral orifice inside the pilot line disc strainer helps to retard piston/seat closing velocity.

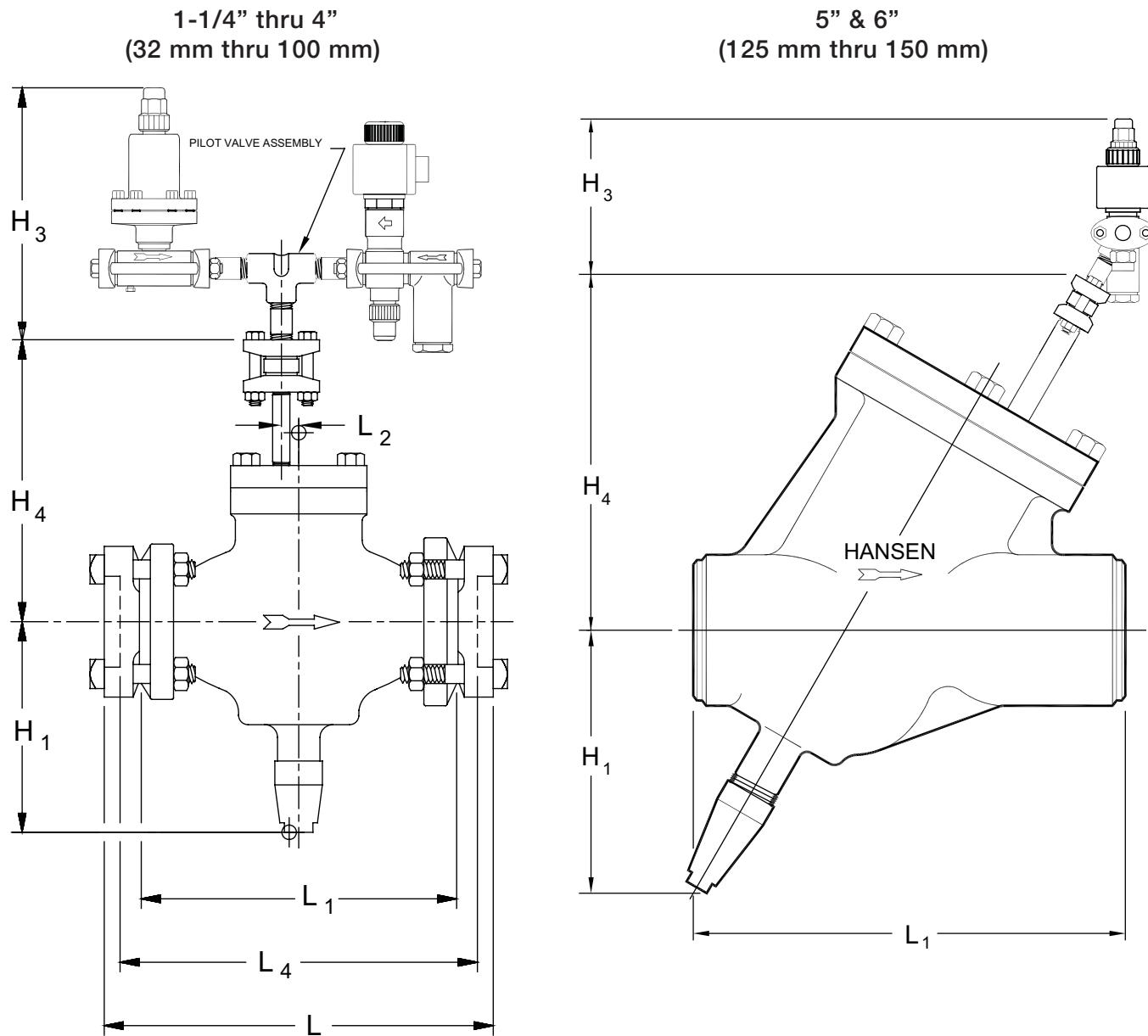
## SUCTION VAPOR CAPACITIES - TONS (KW)

(1 Ton=12,000 Btu/hr=3024 kcal/hr)

APPLICATION		PORT SIZE (mm)							
		1-1/4" (32)	1-1/2" (40)	2" (50)	2-1/2" (65)	3" (80)	4" (100)	5" (125)	6" (150)
R717	+20°F (-6.7°C)	24 (84)	58 (204)	68 (239)	110 (387)	156 (549)	341 (1199)	432 (1519)	556 (1955)
	0°F (-17.8°C)	20 (63)	47 (165)	55 (193)	90 (317)	127 (447)	278 (978)	353 (1242)	454 (1597)
	-20°F (-28.9°C)	16 (56)	38 (134)	44 (155)	73 (257)	101 (355)	221 (777)	281 (988)	361 (1270)
	-40°F (-40.0°C)	12 (42)	29 (102)	34 (120)	55 (193)	78 (274)	171 (601)	216 (760)	278 (978)
R22	+20°F (-6.7°C)	10 (35)	24 (84)	28 (98)	46 (162)	65 (289)	143 (503)	181 (637)	233 (819)
	0°F (-17.8°C)	9 (32)	21 (74)	24 (84)	39 (137)	55 (174)	121 (426)	154 (542)	197 (693)
	-20°F (-28.9°C)	7 (25)	17 (60)	20 (70)	32 (113)	45 (158)	99 (348)	126 (443)	162 (570)
	-40°F (-40.0°C)	5.9 (20.7)	14 (49)	16 (56)	26 (91)	36 (127)	80 (281)	101 (355)	130 (457)
Cv (Kv)		19.8 (17)	47 (40)	55 (47)	89 (76)	126 (108)	276 (236)	350 (300)	450 (385)

Above capacities are based on liquid temperature equal to evaporator temperature and 1 psi (0.07 bar) drop through the valve. For 0.5 psi (0.035 bar) drop, multiply above values by 0.71. For liquid overfeed systems, nominal 2:1 to 5:1 ratio, add 20% to the evaporator load and select a valve based on the increased load. For gravity flooded application, valve should be same port size as properly sized liquid leg or gas line. Consult flooded evaporator manufacturer for proper line sizing.

## INSTALLATION DIMENSIONS



PORT SIZE (mm)	DIMENSIONS (mm)								
	$H_1^*$	$H_3$	$H_4$	$L$		$L_1$	$L_2$	$L_4$	$W$
FPT, SW	WN, ODS								
1-1/4" (32)	4.21" (107)	8.25" (210)	8.99" (228)	8.20" (208)	8.94" (227)	6.19" (157)	-	7.20" (183)	4.50" (114)
1-1/2", 2" (40), (50)	7.12" (107)	8.25" (210)	9.55" (243)	12.39" (315)	13.39" (340)	9.88" (251)	0.86" (22)	10.89" (277)	4.50" (114)
2-1/2" (65)	8.06" (205)	8.25" (210)	10.23" (260)	13.01" (330)	14.03" (356)	9.88" (251)	1.15" (29)	11.01" (280)	5.62" (143)
3" (80)	8.38" (213)	8.25" (210)	10.57" (268)	15.38" (391)	16.40" (417)	12.25" (311)	1.15" (29)	13.38" (340)	6.50" (165)
4" (100)	9.88" (251)	8.25" (210)	11.45" (291)	17.01" (432)	20.51" (521)	14.12" (359)	1.50" (38)	15.01" (381)	8.06" (205)
5" (125)	12.13" (308)	8.01" (203)	17.00" (432)	-	-	20.40" (518)	2.00" (51)	-	12.75" (324)
6" (150)	12.13" (308)	8.01" (203)	17.00" (432)	-	-	20.40" (518)	2.00" (51)	-	12.75" (324)

\*Allow additional 2.75" for seal cap removal. W= maximum width of valve.

**HCK5 PARTS LIST**  
**1-1/4" thru 4" (32 mm thru 100 mm)**

ITEM	DESCRIPTION	QTY	PART NO	ITEM	DESCRIPTION	QTY	PART NO
	Piston/Seat Kit 1-1/4"		<b>75-1057</b>	10a	Stem 1-1/4"	1	75-0506
	Piston/Seat Kit 1-1/2"		<b>75-1188</b>	10b	Stem 1-1/2", 2", 2-1/2"	1	75-0118
	Piston/Seat Kit 2"		<b>75-1188</b>	10c	Stem 3"	1	75-0135
	Piston/Seat Kit 2-1/2"		<b>75-1189</b>	10d	Stem 4"	1	75-0242
	Piston/Seat Kit 3"		<b>75-1192</b>	11a	Seal Cap 1-1/4"	1	50-0411
	Piston/Seat Kit 4"		<b>75-1190</b>	11b	Seal Cap 1-1/2", 2", 2-1/2", 3"	1	75-0139
	<i>Above kits consist of:</i>			11d	Seal Cap 4"	1	50-0260
1a	Piston/Seat Kit 1-1/4"	1	<b>75-0486</b>	27	Cover 1-1/4"	1	<b>70-0279</b>
1b	Piston/Seat Kit 1-1/2"	1	<b>75-0597</b>	12a	Cover 1-1/2", 2"	1	<b>75-0107</b>
1c	Piston/Seat Kit 2"	1	<b>75-0282</b>	12b	Cover 2-1/2", 3"	1	<b>75-0121</b>
1d	Piston/Seat Kit 2-1/2", 3"	1	<b>75-0281</b>	12c	Cover 4"	1	<b>75-0243</b>
1e	Piston/Seat Kit 4"	1	<b>75-0244</b>	13a	Cover Bolts 1-1/2", 2"	4	<b>75-0175</b>
2a	Spring 1-1/4"	1	<b>75-0446</b>	13b	Cover Bolts 2-1/2", 3"	4	<b>65-0057</b>
2b	Spring 1-1/2", 2"	1	<b>75-0130</b>	13c	Cover Bolts 4"	4	<b>75-0291</b>
2c	Spring 2-1/2"	1	<b>75-0131</b>	14a	Body 1-1/4"	1	<b>75-0492</b>
2d	Spring 3"	1	<b>75-0195</b>	14b	Body 1-1/2", 2"	1	<b>75-0197</b>
2e	Spring 4"	1	<b>75-0240</b>	14c	Body 2-1/2"	1	<b>75-0221</b>
25	Upper Body O-Ring (1-1/4" only)	1	<b>75-0131</b>	14d	Body 3"	1	<b>75-0198</b>
26	Lower Body O-Ring (1-1/4" only)	1	<b>75-0130</b>	14e	Body 4"	1	<b>75-0238</b>
3a	Cover Gasket 1-1/2", 2"	1	<b>75-0196</b>	16	Flange (FPT, SW, WN, ODS)	2	FACTORY
3b	Cover Gasket 2-1/2", 3"	1	<b>75-0128</b>	17a	Flange Bolt 1-1/4" (5/8"-11x2.75")	4	<b>70-0339</b>
3c	Cover Gasket 4"	1	<b>75-0234</b>	17b	Flange Bolt 1-1/2", 2" (5/8"-11x3.25")	8	<b>70-0135</b>
20	Disc Strainer Flange Gasket	2	<b>70-0065</b>	17c	Flange Bolt 2-1/2", 3" (3/4"-10x3.75")	8	<b>75-0202</b>
	<b>Gasket Kit 1-1/4"</b>		<b>75-1056</b>	17d	Flange Bolt 4" (7/8"-9x4")	8	<b>75-0279</b>
	<b>Gasket Kit 1-1/2", 2"</b>		<b>75-1007</b>	18a	Flange Nut 1-1/4" (5/8"-11)	4	<b>70-0136</b>
	<b>Gasket Kit 2-1/2"</b>		<b>75-1008</b>	18b	Flange Nut 1-1/2", 2" (5/8"-11)	8	<b>70-0136</b>
	<b>Gasket Kit 3"</b>		<b>75-1009</b>	18c	Flange Nut 2-1/2", 3" (3/4"-10)	8	<b>75-0210</b>
	<b>Gasket Kit 4"</b>		<b>75-1017</b>	18d	Flange Nut 4" (7/8"-9)	8	<b>75-0280</b>
	<i>Above kits consist of:</i>			19	Disc Strainer/Orifice Assembly	1	<b>78-0065</b>
25	Upper Body O-Ring (1-1/4" only)	1	<b>70-0131</b>	20	Disc Strainer Flange Gasket	2	<b>70-0065</b>
26	Lower Body O-Ring (1-1/4" only)	1	<b>70-0130</b>	21	Nipple (1/2" x 3.5)	1	<b>75-0677</b>
3a	Cover Gasket 1-1/2", 2"	1	<b>75-0196</b>	22	Flange 1/2" FPT	2	<b>70-0023</b>
3b	Cover Gasket 2-1/2", 3"	1	<b>75-0128</b>	23	Flange Bolt (7/16"-14x2.5")	2	<b>70-0054</b>
3c	Cover Gasket 4"	1	<b>75-0234</b>	24	Flange Nut (7/16"-14)	2	<b>70-0055</b>
4a	Back-up Washer 1-1/2", 2", 2-1/2", 3"	1	<b>75-0245</b>				
4b	Back-up Washer 4"	1	<b>50-0351</b>				
5a	Stem O-Ring 1-1/4"	1	<b>70-0010</b>				
5b	Stem O-Ring 1-1/2", 2", 2-1/2", 3"	1	<b>50-0179</b>				
5c	Stem O-Ring 4"	1	<b>50-0253</b>				
6a	Stem Washer 1-1/4"	1	<b>70-0026</b>				
6b	Stem Washer 1-1/2", 2", 2-1/2", 3"	1	<b>50-0046</b>				
6c	Stem Washer 4"	1	<b>50-0247</b>				
7a	Packing 1-1/4"	1	<b>70-0025</b>				
7b	Packing 1-1/2", 2", 2-1/2", 3"	1	<b>50-0045</b>				
7c	Packing 4"	1	<b>50-0248</b>				
8a	Packing Nut 1-1/4"	1	<b>70-0019</b>				
8b	Packing Nut 1-1/2", 2", 2-1/2", 3"	1	<b>50-0013</b>				
8c	Packing Nut 4"	1	<b>50-0251</b>				
9a	Seal Cap O-Ring 1-1/4"	1	<b>70-0011</b>				
9b	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	<b>50-0432</b>				
9c	Seal Cap Gasket 4"	1	<b>50-0270</b>				
20	Disc Strainer Flange Gasket	2	<b>70-0065</b>				
15a	Flange Gasket 1-1/4"	2	<b>70-0132</b>				
15b	Flange Gasket 1-1/2", 2"	2	<b>75-0138</b>				
15c	Flange Gasket 2-1/2"	2	<b>75-0125</b>				
15d	Flange Gasket 3"	2	<b>75-0137</b>				
15e	Flange Gasket 4"	2	<b>75-0253</b>				

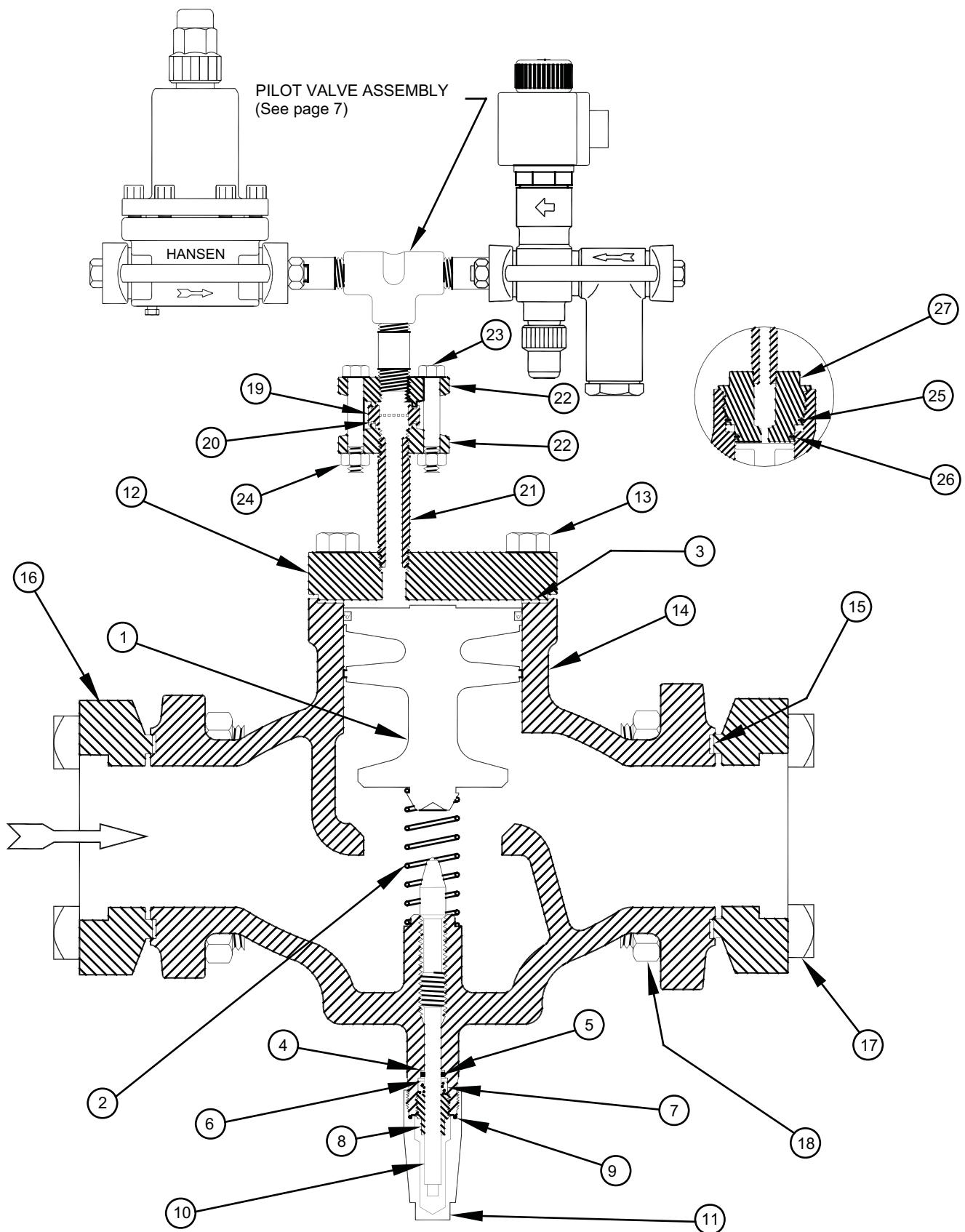
**For Pilot Valve Replacement Parts:**

1-1/4" to 2", see Bulletin S117 HS6 Solenoid Valve and R429 HA4A Modular Pressure Regulators (M3 Pilot).

2-1/2" to 6", see Bulletin S119 HS8 Solenoid Valve and R429 HA4A Modular Pressure Regulators (M3 Pilot).

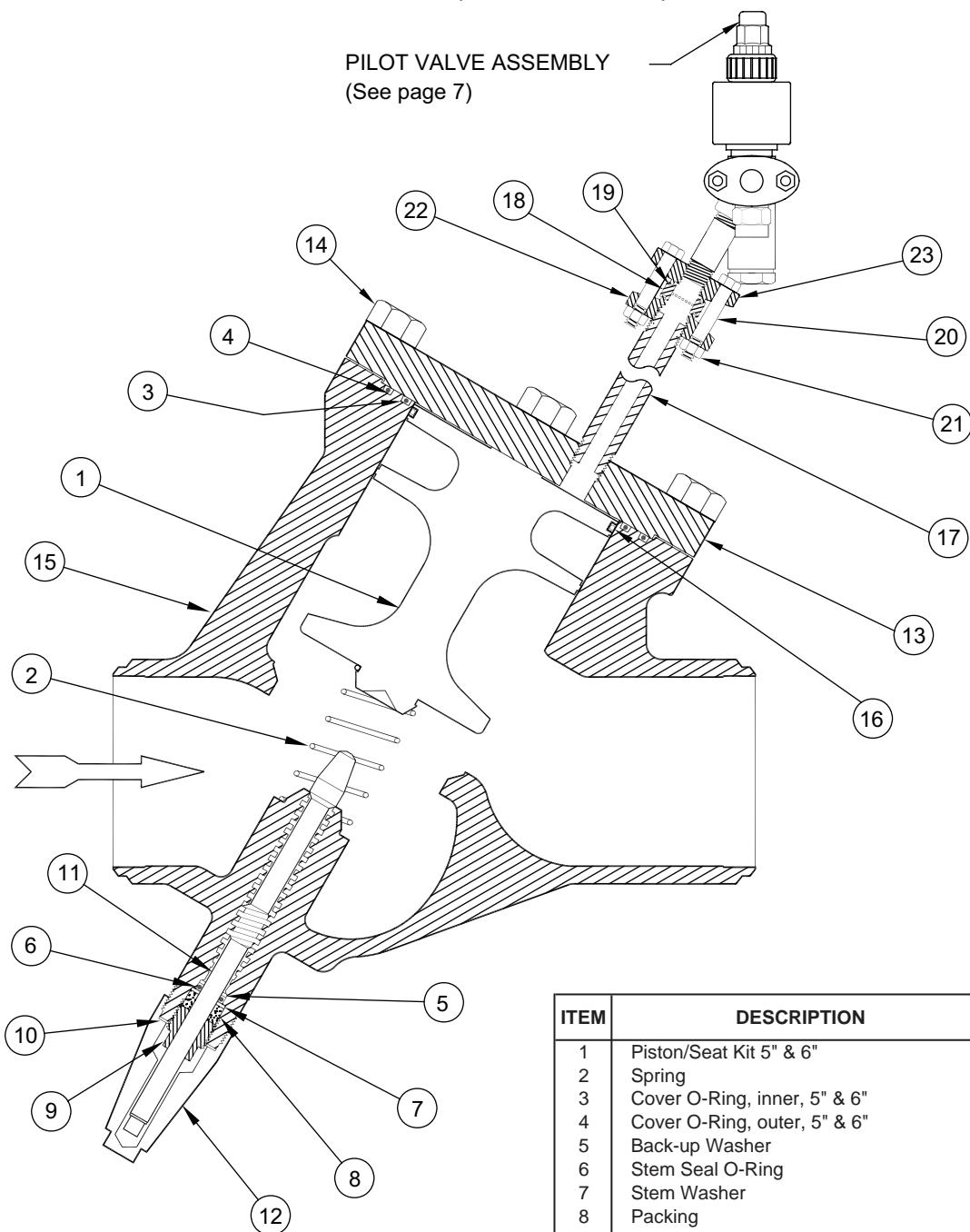
## HCK5 PARTS LIST

1-1/4" thru 4" (32 mm thru 100 mm)

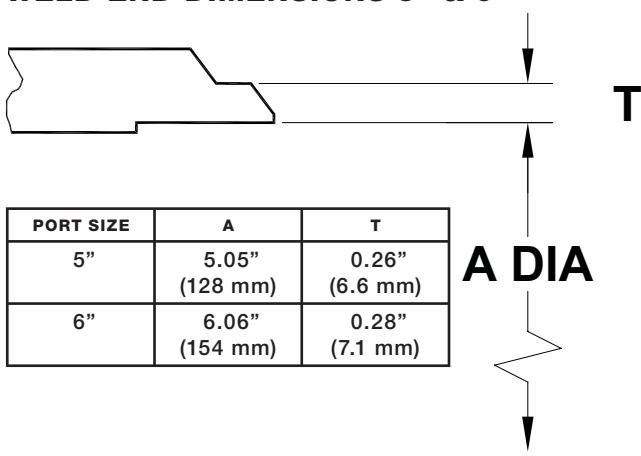


## HCK5W PARTS LIST

5" & 6" (125 mm & 150 mm)



### WELD END DIMENSIONS 5" & 6"



ITEM	DESCRIPTION	QTY	PART NO
1	Piston/Seat Kit 5" & 6"	1	75-1191
2	Spring	1	75-0600
3	Cover O-Ring, inner, 5" & 6"	1	75-0605
4	Cover O-Ring, outer, 5" & 6"	1	75-0606
5	Back-up Washer	1	50-0324
6	Stem Seal O-Ring	1	50-0293
7	Stem Washer	1	50-0299
8	Packing	1	50-0290
9	Packing Nut	1	50-0292
10	Seal Cap Gasket	1	50-0315
11	Stem	1	75-0584
12	Seal Cap	1	50-0304
13	Cover	1	75-0583
14	Cover Bolts	4	75-0604
15a	Body 5"	1	75-0638
15b	Body 6"	1	75-0639
16	Piston Seal	1	75-0602
17	Nipple (3/4" x 6")	1	75-0680
18	Disc Strainer Screen Assembly	1	78-0049
19	Disc Strainer Flange Gasket	2	70-0065
20	Flange Bolt	2	70-0054
21	Flange Nut	2	70-0055
22	Flange 3/4" FPT	1	70-0024
23	Flange 1/2" FPT (Standard) SW, WN, ODS Available	1	70-0023

See page 4 for pilot valve parts.

## SERVICE AND MAINTENANCE

**Failure to close:** The pilot solenoid valve is not opening due to an electrical problem. Disc strainer or high pressure pilot line may be plugged. Pilot pressure source is not high enough; it must be at least 10 psi (0.7 bar) above pressure through main valve. Manual opening stem is turned in. Dirt may be lodged between the piston/seat and valve piston wall.

**Failure to open:** The pilot solenoid valve is jammed open with dirt. Pilot solenoid valve manual opening stem is turned in. Pilot pressure and pressure through main valve are not equalizing. Check for reverse installation of main valve preventing pressure above piston/seat from bleeding down to outlet of main valve. Dirt may be lodged between piston/seat and valve piston wall. The opening spring may be damaged or broken.

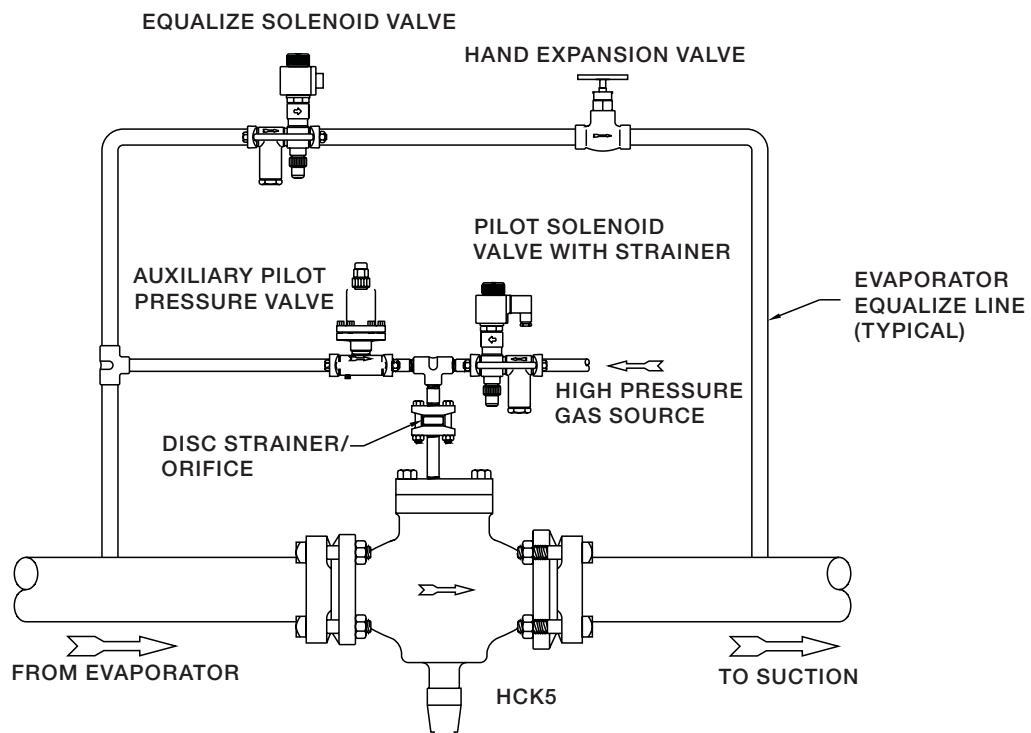
**Manual operation:** If it is necessary to manually hold open the HCK5 valve, cautiously remove the seal cap and turn the manual opening stem inward (clockwise) as far as possible. The piston/seat should now be mechanically held open, and valve will not close until the manual opening stem is turned out (counter-clockwise). Do not operate the HCK5 automatically when the manual opening stem is turned in or else stem may break after repeated cycles.

**Loss of power:** The HCK5 model will stay closed until the system pressure equalizes if the pilot solenoid loses electric supply.

**Disassembly:** If it is necessary to remove or disassemble valve for servicing, be sure the high pressure pilot line and main valve are completely isolated from the refrigeration system and all refrigerant is removed (pumped out to zero pressure). Be sure to follow refrigeration system safe procedures. Disconnect pilot line, clean or replace disc strainer/orifice assembly as necessary.

To inspect valve interior, after removing pressure, slowly loosen the cover bolts equally (or screwed cover of 1 1/4" HCK5) and break gasket seal, being careful to avoid any refrigerant which may still remain. Remove cover bolts and cover. Remove piston/seat. If necessary, a cover bolt can be screwed into center of piston/seat to lift it from valve body; use 3/8"-16 bolt for 1 1/4" piston/seat. Clean and inspect for burrs and damage to seating surfaces. Slight marks and burrs can often be removed with emery paper by hand or power lapping. Damaged parts should be replaced. When replacing piston/seat in field, for maximum valve tightness it is advisable to lap the seat into the valve body. Lightly lubricate main valve interior bore with refrigerant oil and install spring and piston/seat. Manually simulate valve operation by pushing on top of piston/seat. Action should be smooth and spring should readily push piston/seat back; if not, polish the bore and piston with emery cloth and check the spring for position and integrity. Re-assemble cover, gasket and bolts, pilot line and disc strainer. Carefully check the entire valve for leaks before restoring the valve to service.

**Opening shock (at the conclusion of defrost):** To minimize this sudden drop in pressure and possible evaporator exit slugs of liquid, bleed down evaporator pressure with a small equalize solenoid (bypass) valve before de-energizing the pilot solenoid valve to open the HCK5, see below. Alternately use the lowest possible defrost pressure by properly setting the defrost relief regulator and controlling incoming high pressure gas (hot gas).



## CAUTION

Hansen valves are only for refrigeration systems. These instructions must be completely read and understood before selecting, using or servicing Hansen valves. Only knowledgeable, trained refrigeration mechanics should install, operate, or service these valves. Stated temperature and pressure limits should not be exceeded. Bonnets, solenoid tubes, etc. should not be removed from valves unless system has been evacuated to zero pressure. Must also see Safety Precautions in current List Price Bulletin and Safety Precautions Sheet supplied with product.

## WARRANTY

All Hansen products, except electronics, are guaranteed against defective materials or workmanship for one year F.O.B. factory. Electronics are guaranteed against defective materials or workmanship for 90 days F.O.B. factory. No consequential damages or field labor is included.

## OPTIONAL BEACON PILOT LIGHTS

Pilot Light Kit includes Beacon pilot light, knob and o-ring. A/C Coils Only.

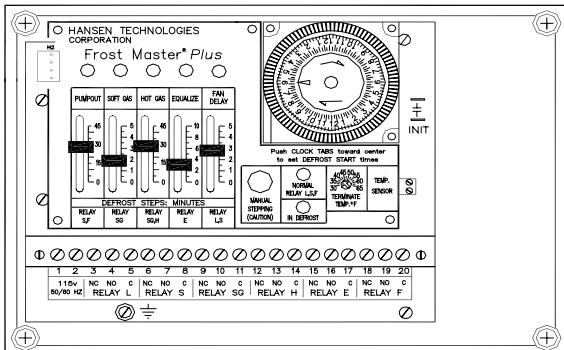
PILOT LIGHT KIT	
COLOR	PART NO.
Red	70-1100
Amber	70-1101
Green	70-1102



## DEFROST CONTROL

Control of the entire defrost process of large, low temperature evaporators, including those using HCK5 Gas-Powered Suction Stop Valves is ideally accomplished by the use of a Hansen Frost Master® or Frost Master® Plus Defrost Controller. In general, the Frost Master® is able to reduce the amount of cold liquid in the coil at the start of defrost, reduce the initial shock of hot gas entry (soft gas), efficiently terminate hot gas stage and to permit the evaporator to return to low pressure with minimum shock to the system and its piping and evaporator.

### FROST MASTER® PLUS



## ORDERING INFORMATION

PORT SIZE INCHES (mm)	FLANGE CONNECTION STYLE & SIZES		
	FPT, SW, WN		ODS
	STD	ALSO	STD
1-1/4" (32)	1-1/4"	1", 3/4"	1-3/8"
1-1/2" (40)	1-1/2"	2"	1-5/8"
2" (50)	2"	1-1/2"	2-1/8"
2-1/2" (65)	2-1/2"	3"	2-5/8"
3" (80)	3"	—	3-1/8"
4" (100)	4"	—	4-1/8"
5" (125)*	5" BW	—	—
6" (150)*	6" BW	—	—

\*5" & 6" are integral butt weld only, Type HCK5W.

**TO ORDER:** Specify type HCK5, port size, flange connection style and size, and pilot solenoid valve if desired. For pilot solenoid valve: specify HS6 for 2" and smaller HCK5, or HS8 for 2½" and larger; connection style and size: ½" FPT standard, SW or WN available; voltages: 115V, 230V, 24V; 50/60Hz. Unless otherwise specified standard coil with ½" fitting for conduit will be supplied with pilot valve. Also available, DIN plug coil for grounded cord connection or quick disconnect connection.

## TYPICAL SPECIFICATIONS

"Gas-powered suction stop valves shall be normally open, remote pilot pressure operated, delayed opening in case of power failure, with manual opening stem, pilot line disc strainer and suitable for a safe working pressure of 400 psig (27 bar), as manufactured by Hansen Technologies Corporation or approved equal."

**H HANSEN**

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