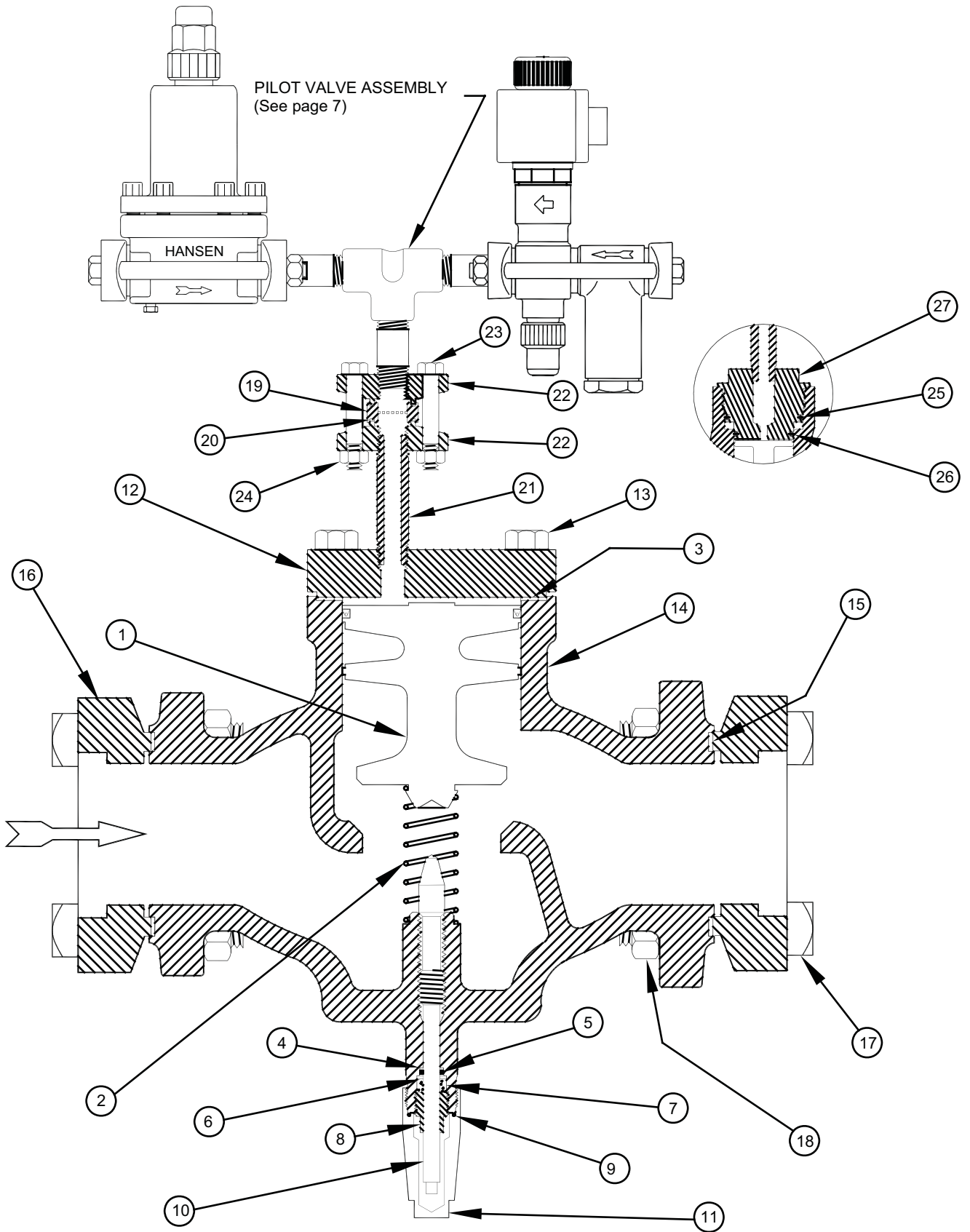


HCK5 PARTS LIST

1-1/4" thru 4" (32 mm thru 100 mm)



HCK5 PARTS LIST

1-1/4" thru 4" (32 mm thru 100 mm)

ITEM	DESCRIPTION	QTY	PART NO
	Piston/Seat Kit 1-1/4"		75-1057
	Piston/Seat Kit 1-1/2"		75-1188
	Piston/Seat Kit 2"		75-1188
	Piston/Seat Kit 2-1/2"		75-1189
	Piston/Seat Kit 3"		75-1192
	Piston/Seat Kit 4"		75-1190
	<i>Above kits consist of:</i>		
1a	Piston/Seat Kit 1-1/4"	1	75-0486
1b	Piston/Seat Kit 1-1/2"	1	75-0597
1c	Piston/Seat Kit 2"	1	75-0282
1d	Piston/Seat Kit 2-1/2", 3"	1	75-0281
1e	Piston/Seat Kit 4"	1	75-0244
2a	Spring 1-1/4"	1	75-0446
2b	Spring 1-1/2", 2"	1	75-0130
2c	Spring 2-1/2"	1	75-0131
2d	Spring 3"	1	75-0195
2e	Spring 4"	1	75-0240
25	Upper Body O-Ring (1-1/4" only)	1	75-0131
26	Lower Body O-Ring (1-1/4" only)	1	75-0130
3a	Cover Gasket 1-1/2", 2"	1	75-0196
3b	Cover Gasket 2-1/2", 3"	1	75-0128
3c	Cover Gasket 4"	1	75-0234
20	Disc Strainer Flange Gasket	2	70-0065
	Gasket Kit 1-1/4"		75-1056
	Gasket Kit 1-1/2", 2"		75-1007
	Gasket Kit 2-1/2"		75-1008
	Gasket Kit 3"		75-1009
	Gasket Kit 4"		75-1017
	<i>Above kits consist of:</i>		
25	Upper Body O-Ring (1-1/4" only)	1	70-0131
26	Lower Body O-Ring (1-1/4" only)	1	70-0130
3a	Cover Gasket 1-1/2", 2"	1	75-0196
3b	Cover Gasket 2-1/2", 3"	1	75-0128
3c	Cover Gasket 4"	1	75-0234
4a	Back-up Washer 1-1/2", 2", 2-1/2", 3"	1	75-0245
4b	Back-up Washer 4"	1	50-0351
5a	Stem O-Ring 1-1/4"	1	70-0010
5b	Stem O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0179
5c	Stem O-Ring 4"	1	50-0253
6a	Stem Washer 1-1/4"	1	70-0026
6b	Stem Washer 1-1/2", 2", 2-1/2", 3"	1	50-0046
6c	Stem Washer 4"	1	50-0247
7a	Packing 1-1/4"	1	70-0025
7b	Packing 1-1/2", 2", 2-1/2", 3"	1	50-0045
7c	Packing 4"	1	50-0248
8a	Packing Nut 1-1/4"	1	70-0019
8b	Packing Nut 1-1/2", 2", 2-1/2", 3"	1	50-0013
8c	Packing Nut 4"	1	50-0251
9a	Seal Cap O-Ring 1-1/4"	1	70-0011
9b	Seal Cap O-Ring 1-1/2", 2", 2-1/2", 3"	1	50-0432
9c	Seal Cap Gasket 4"	1	50-0270
20	Disc Strainer Flange Gasket	2	70-0065
15a	Flange Gasket 1-1/4"	2	70-0132
15b	Flange Gasket 1-1/2", 2"	2	75-0138
15c	Flange Gasket 2-1/2"	2	75-0125
15d	Flange Gasket 3"	2	75-0137
15e	Flange Gasket 4"	2	75-0253

ITEM	DESCRIPTION	QTY	PART NO
10a	Stem 1-1/4"	1	75-0506
10b	Stem 1-1/2", 2", 2-1/2"	1	75-0118
10c	Stem 3"	1	75-0135
10d	Stem 4"	1	75-0242
11a	Seal Cap 1-1/4"	1	50-0411
11b	Seal Cap 1-1/2", 2", 2-1/2", 3"	1	75-0139
11d	Seal Cap 4"	1	50-0260
27	Cover 1-1/4"	1	70-0279
12a	Cover 1-1/2", 2"	1	75-0107
12b	Cover 2-1/2", 3"	1	75-0121
12c	Cover 4"	1	75-0243
13a	Cover Bolts 1-1/2", 2"	4	75-0175
13b	Cover Bolts 2-1/2", 3"	4	65-0057
13c	Cover Bolts 4"	4	75-0291
14a	Body 1-1/4"	1	75-0492
14b	Body 1-1/2", 2"	1	75-0197
14c	Body 2-1/2"	1	75-0221
14d	Body 3"	1	75-0198
14e	Body 4"	1	75-0238
16	Flange (FPT, SW, WN, ODS)	2	FACTORY
17a	Flange Bolt 1-1/4" (5/8"-11x2.75")	4	70-0339
17b	Flange Bolt 1-1/2", 2" (5/8"-11x3.25")	8	70-0135
17c	Flange Bolt 2-1/2", 3" (3/4"-10x3.75")	8	75-0202
17d	Flange Bolt 4" (7/8"-9x4")	8	75-0279
18a	Flange Nut 1-1/4" (5/8"-11)	4	70-0136
18b	Flange Nut 1-1/2", 2" (5/8"-11)	8	70-0136
18c	Flange Nut 2-1/2", 3" (3/4"-10)	8	75-0210
18d	Flange Nut 4" (7/8"-9)	8	75-0280
19	Disc Strainer/Orifice Assembly	1	78-0065
20	Disc Strainer Flange Gasket	2	70-0065
21	Nipple (1/2" x 3.5)	1	75-0677
22	Flange 1/2" FPT	2	70-0023
23	Flange Bolt (7/16"-14x2.5")	2	70-0054
24	Flange Nut (7/16"-14)	2	70-0055

For Pilot Valve Replacement Parts:

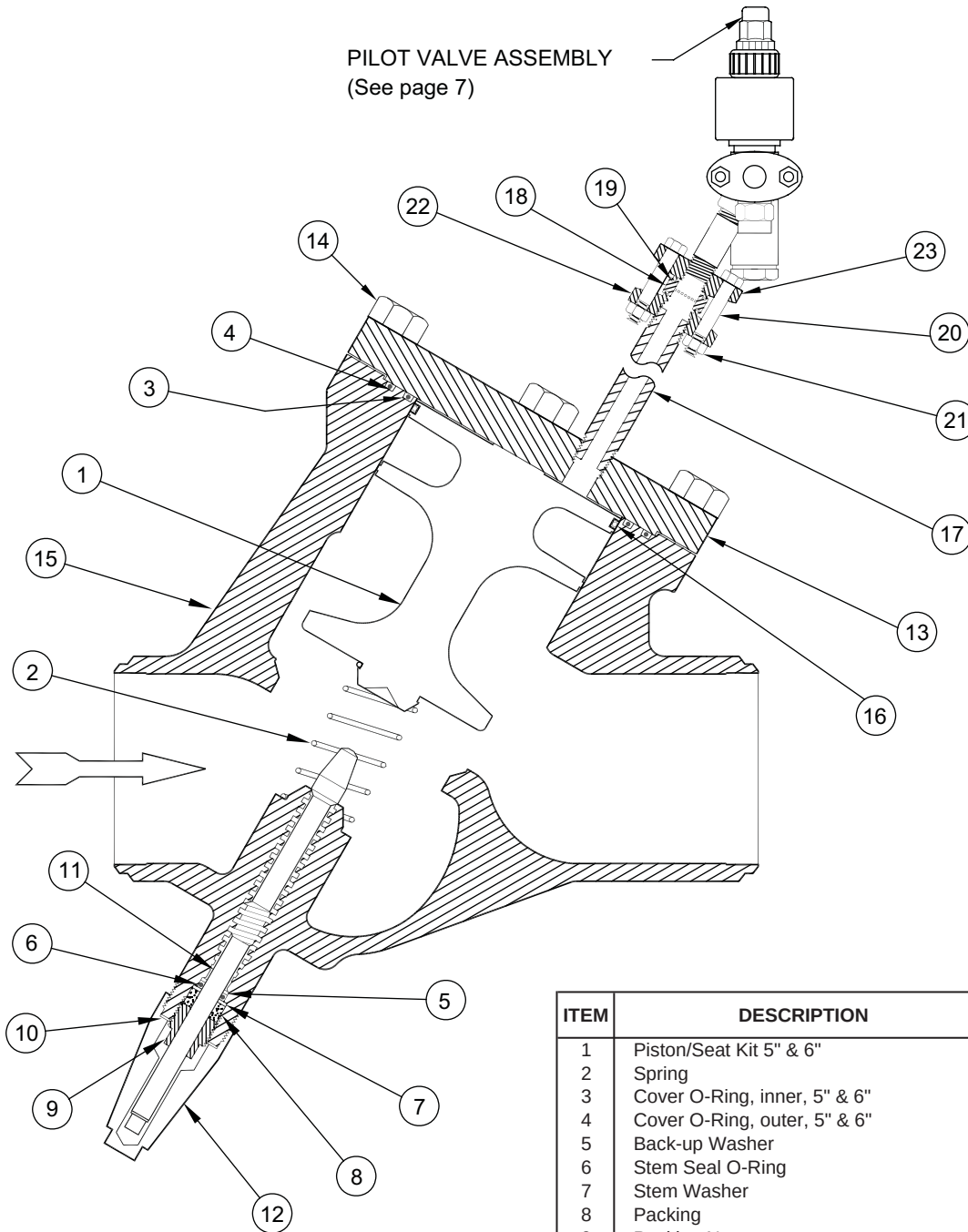
1-1/4" to 2", see Bulletin S117 HS6 Solenoid Valve and R429 HA4A Modular Pressure Regulators (M3 Pilot).

2-1/2" to 6", see Bulletin S119 HS8 Solenoid Valve and R429 HA4A Modular Pressure Regulators (M3 Pilot).

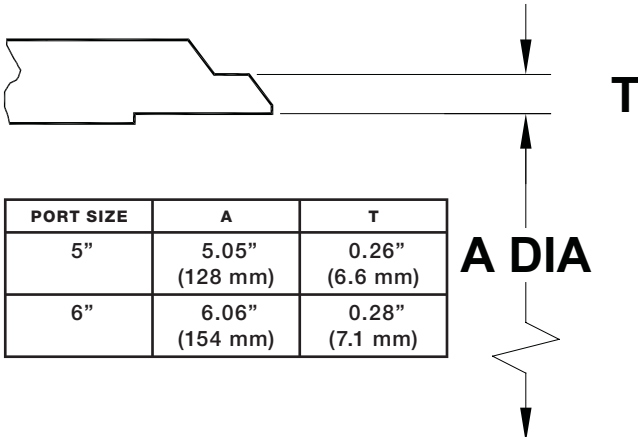
HCK5W PARTS LIST

5" & 6" (125 mm & 150 mm)

PILOT VALVE ASSEMBLY
(See page 7)



WELD END DIMENSIONS 5" & 6"



ITEM	DESCRIPTION	QTY	PART NO
1	Piston/Seat Kit 5" & 6"	1	75-1191
2	Spring	1	75-0600
3	Cover O-Ring, inner, 5" & 6"	1	75-0605
4	Cover O-Ring, outer, 5" & 6"	1	75-0606
5	Back-up Washer	1	50-0324
6	Stem Seal O-Ring	1	50-0293
7	Stem Washer	1	50-0299
8	Packing	1	50-0290
9	Packing Nut	1	50-0292
10	Seal Cap Gasket	1	50-0315
11	Stem	1	75-0584
12	Seal Cap	1	50-0304
13	Cover	1	75-0583
14	Cover Bolts	4	75-0604
15a	Body 5"	1	75-0638
15b	Body 6"	1	75-0639
16	Piston Seal	1	75-0602
17	Nipple (3/4" x 6")	1	75-0680
18	Disc Strainer Screen Assembly	1	78-0049
19	Disc Strainer Flange Gasket	2	70-0065
20	Flange Bolt	2	70-0054
21	Flange Nut	2	70-0055
22	Flange 3/4" FPT	1	70-0024
23	Flange 1/2" FPT (Standard) SW, WN, ODS Available	1	70-0023

See page 4 for pilot valve parts.